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Previous | Next Article

Dymo 45013 D1 Label - Technical Data Sheet (TDS)

2

1 Comment

Wednesday, 24 March 2021 | Admin

Technical Data Sheet

Edition 5

Date: 01-12-2014

D1 45013 Tape

(1) Description

D1 is a one-tape system available in 12 different colour combinations and five different widths of 6, 9, 12, 19, and 24mm in 7 meter roll lengths. The material is polyester (PET) tape used for thermal transfer printing. It is formulated with an acrylic adhesive and is mainly used for general ID, the office, retail, consumer and outdoor applications. The tape adheres to smooth surfaces, however not recommended for curved or rounded surfaces.

Property	Unit	Value		Test method
General Thickness tape Thickness liner	Micron Micron		7± 10% ± 10%	Micrometer
2. Adhesive properties • to stainless steel • to glass • to PVC	N/25mm	Dwell 20 min 2	4 hrs	PSTC-1
to textured ABSto powder coated steel		7,5	10	
to wood to polypropylene film matt		9	10	
to polypropylene film glossy to polyethylene		10	11	
to Lever Arch File		6	7	
to steel computer casingto formicato tupperware		6	6	
10 tapperware		2	4	
		4	5	
		7	8	
		4	5	
		2	2	
		1	2	
		8	9	
		5	10	

3. Chemical resistance of text printed in LP300/LM300	# passes over the image		
FuelGasolineIsopropylalcohol	60x		
• Ethanol	60x	No visible effect	
 Skydrol (hydraulic engine oil) 	30x	No visible effect	
Sabesto (brake fluid cleaner)Exxsol 40 (cleaning solvent)	10x	Printing gone	
ULS (cleaning solvent)Ether	10x	Printing gone	
AcetoneToluene	10x	Printing gone	
• Dreft	10x	Printing gone	
WaterVim	60x	Printing gone	
General degreaserSynthetic thinner	10x	No visible effect	
White spiritOil spots remover	10x	Printing gone	
Cellullose thinnerCalgonit	60 x	Printing gone	
Sun brilliance Instanet	60 x	Printing gone	
Antikal Nafta	60 x	Printing gone	
Workspace degreaser	60 x	No visible effect	
	60 x	No visible effect	
	10x	No visible effect	
	6 x		Crockmeter CM5-AATCC,
	60 x	Printing gone	900g weiht/arm
	6 x	No visible effect Printing gone	
	6x	Printing gone	
	60 x	No visible effect	
	60 x	No visible effect	
	60 x	No visible effect	
	60 x	No visible effect	
	60x	No visible effect	
	6 x	Printing gone	
Abrasion resistance of text			
Printed in LP300/LM300			
Pencil erasure Polystyrene pin Condenne	60x	Moderate print removal	
• Sandpaper	60x	No visible effect	
	60x	Moderate print removal	
4. UV light stability			

30 days with UV filter in Atlas CPS+ Suntester		No visible effect on text and background	
(corresponds with one year real life outdoor exposure in direct sunlight in Central Europe)			
30 days with window filter in Atlas CPS+Suntester (corresponds with one year real		No visible effect on text and background	
life exposure behind window glass in Central Europe)			
5. Temperature stability		Room temperature	
Application temperature			
Service temperature		No visible effect	
30 days in consumer freezer 30 days at 90°C	°C	No visible effect on text and background.	
30 days at 120°C		Very slight discoloration of background. No visible effect on text.	
6. Humidity resistance of applied label			
• 30 days at 45°C, 85 % R.H.			

	No visible effect on text and background.
7. Weatherability in QUV	No visible effect on text
- 30 days at 60°C	and no fading of colors
8. Shelf life of cassette	1 year at 5-25°C and 40-85% relative humidity when stored in its original packaging. We are confident that our product will perform well beyond this frame. However, it remains the responsibility of the user to assess the risk of using such product.

(2) Certifications and & Standards Adherence

- To the best of our company's knowledge we declare that our products meet the most recent standards of the European Directives considering **REACH** and **ROHS**. None of the substances identified as "substance of concern" has been and will be contained in the product(s), listed on this Technical Data Sheet, to a higher level than mentioned in the European Directives considering REACH and ROHS.

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